

# Precision Cooling for CO<sub>2</sub> Reduction

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**CHALMERS**

# Focus of the Automotive Industry



- Hybridization of vehicles
- Increasing transport requirements
- Fuel economy and efficiency



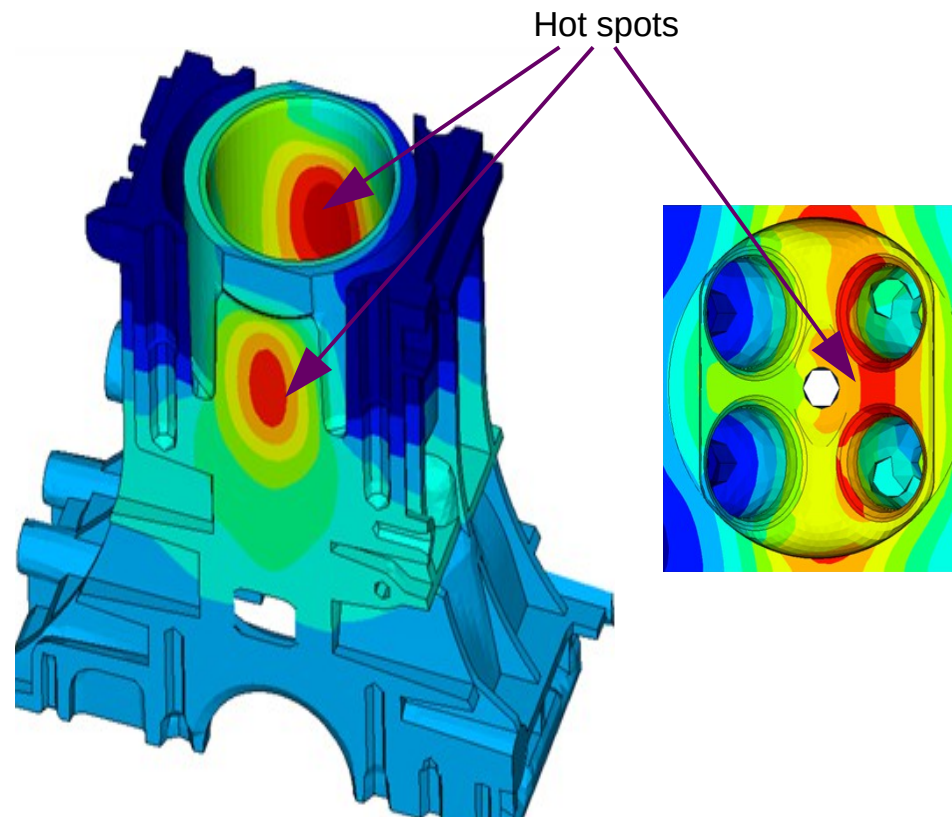
Smaller  
engines with  
higher power

## Research Focus

Development of simulation methodologies for an *improved Cooling Strategy* in the coolant jacket of gasoline and diesel powered internal combustion engines.

# Measures for improved cooling

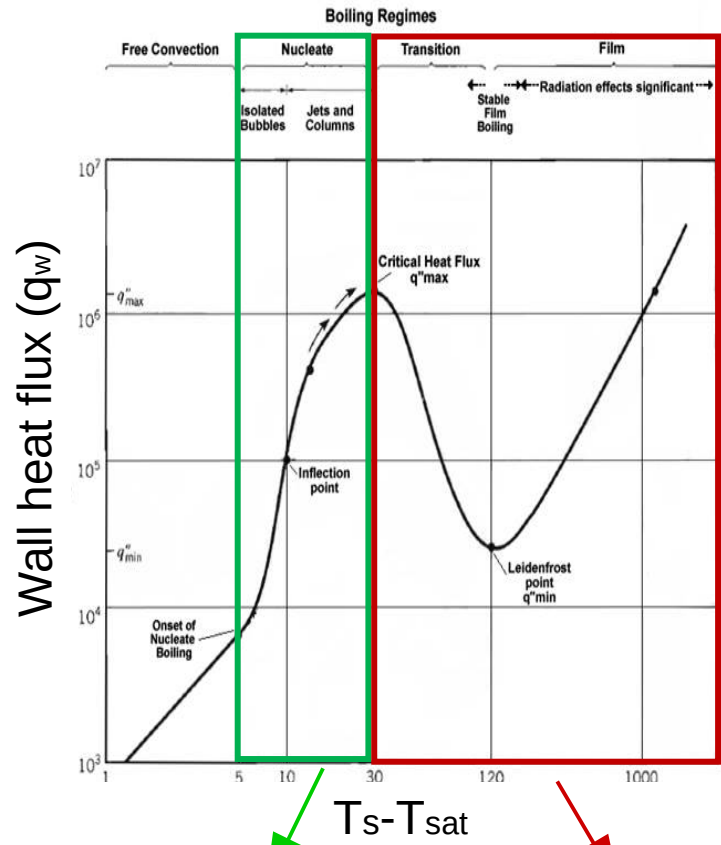
**1. Precision cooling** – Concentrated cooling of hot spots and avoid over cooling non-critical regions.



Typical temperature distribution in the cylinder block (left) and cylinder head (right) of an intermediate cylinder in a 4 valve gasoline engine

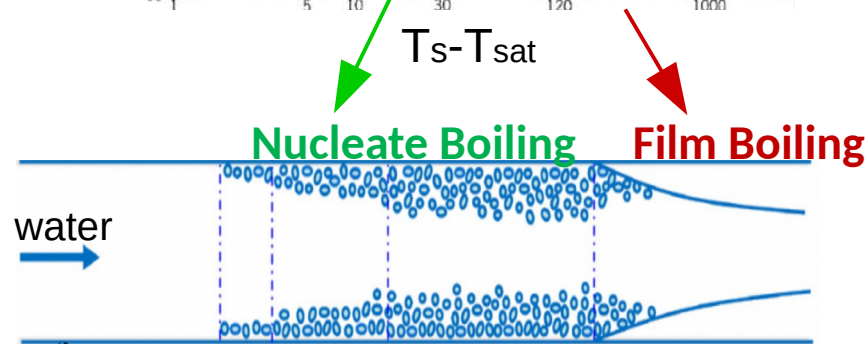
## 2. Local subcooled flow boiling – potential for enhanced heat transfer

Boiling Curve for water at 1 atm



The *nucleate boiling* region - potential for removing more heat from the engine cylinder compared to the forced convection region.

*Film boiling* - causes sudden increase in engine wall temperature due to the low heat transfer through the vapor layer and lead to material failure. Entering region is to be avoided.



**3. Surface structure modification** (such as golf ball surface)-  
known to enhance heat transfer.



# Boiling model – based on vapor bubble dynamics

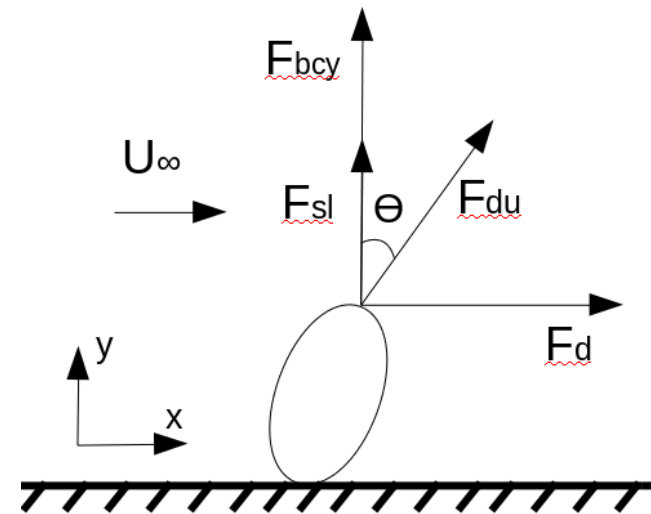
The **Boiling Departure Lift-off (BDL)** model proposed by Steiner et al [1], based on forces acting on individual bubbles is being evaluated.

$F_d$  – Drag force

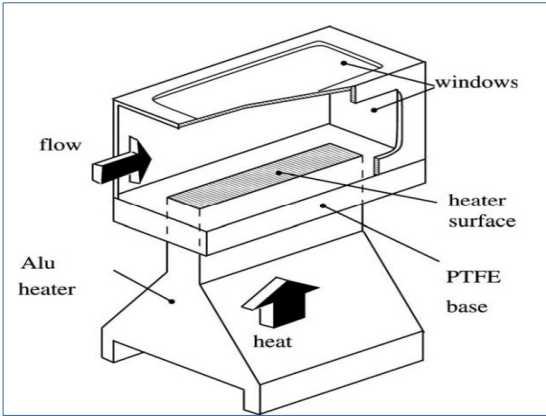
$F_{sl}$  – Lift force

$F_{bcy}$  – Force due to buoyancy

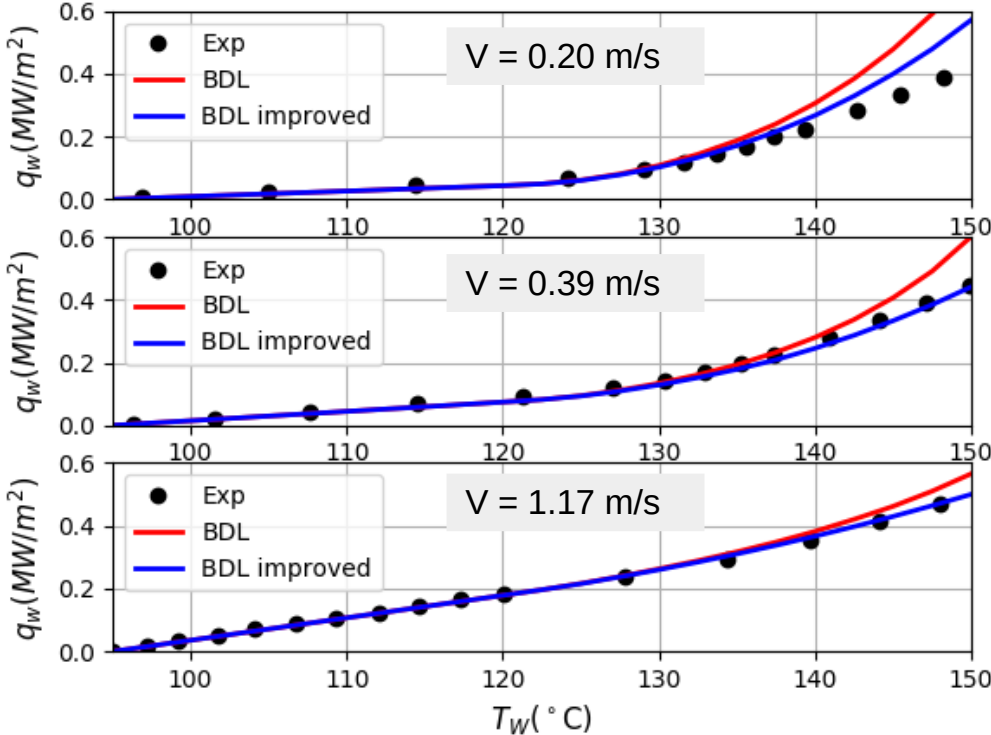
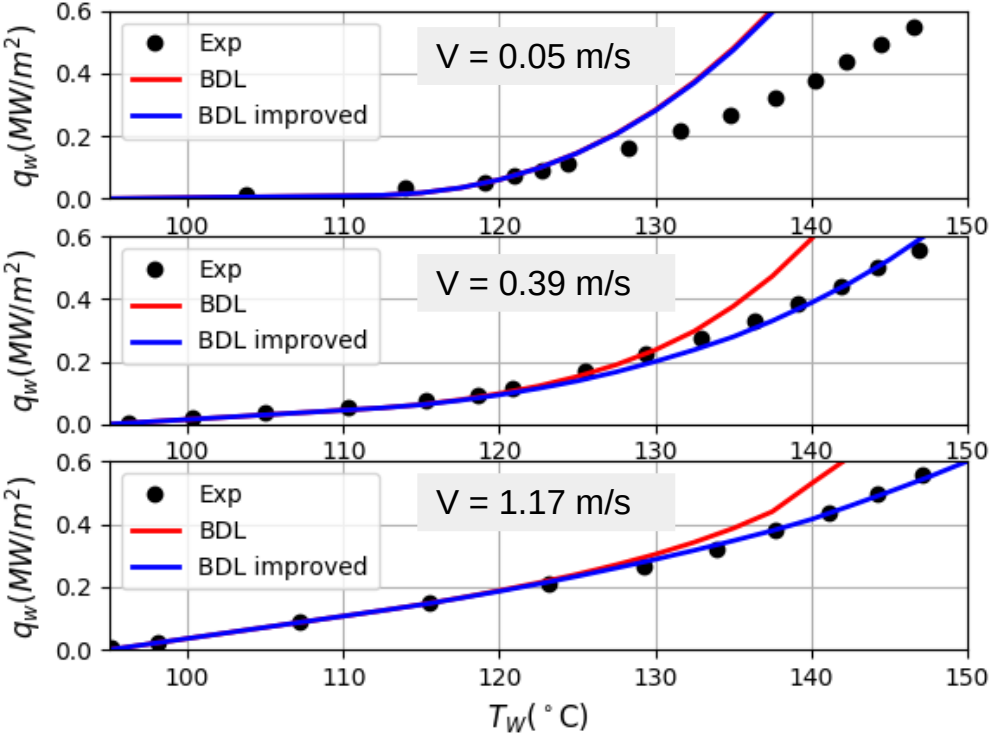
$F_{du}$  – Force due to bubble growth



# Results in brief



Test section - Experimental facility of Steiner et al [1]



Boiling curves for water : P = 1.5 bar (left) and P = 2.0 bar (right) with varying bulk velocities. Experimental data points from Steiner et al [1].

[1] Steiner, H., Kobor, A. and Gebhard, L., 2005. A wall heat transfer model for subcooled boiling flow. International Journal of Heat and Mass Transfer, 48(19-20), pp.4161-4173.

# Potential Benefits

- Engine operates at higher temperature
  - Improved thermodynamic efficiency and reduced chances of incomplete combustion
  - Reduced warm up time
  - Potential fuel consumption benefits
- Large reduction in coolant flow rate
  - Smaller cooling system and resulting weight reduction
  - Reduced parasitic load on the engine (of cooling fan and coolant pump)
- Access to coolant at higher temperature - Improved performance of cab heaters
- The methodology can be implemented in other applications like batteries and electric motors.